



SERVICE BULLETIN

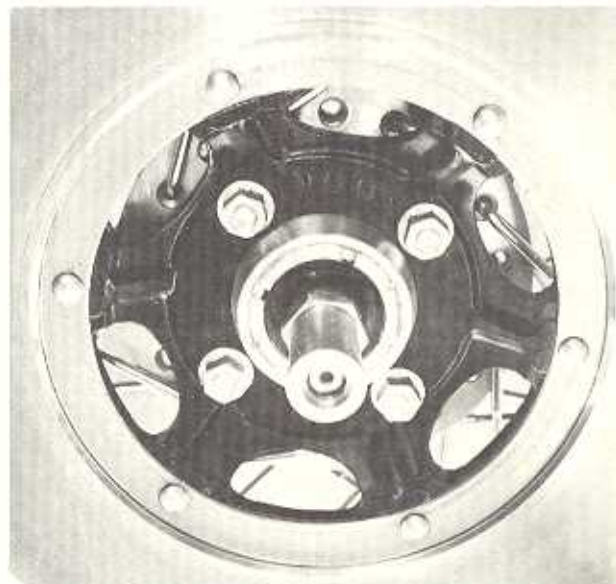
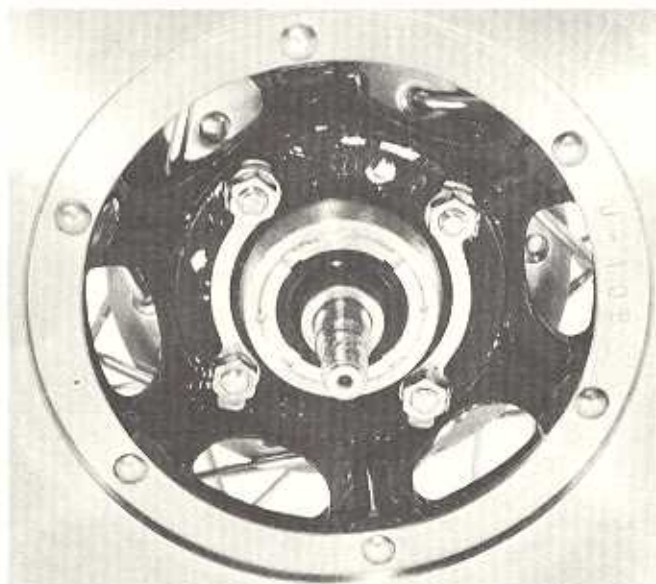
AMERICAN HONDA MOTOR CO., INC. MOTORCYCLE SERVICE DEPARTMENT

FRONT BRAKE DISC MOUNTING NUT CHANGE

CB-350F FRAME SERIAL NUMBERS
1000001 THROUGH 1070099

CB-350F FRAME SERIAL NUMBERS
1070100 AND SUBSEQUENT, AND
ALL CB-400F

NEW



Standard nuts and tongued washers secure the front brake disc.

UBS nuts secure the front brake disc. Tongued washers are not used.

Nut: P/N 94001-08000-0S

UBS Nut: P/N 90309-357-000

Tightening torque:

180 - 230 kg-cm
(13.0 - 16.6 lb. ft.)

Tightening torque:

270 - 330 kg-cm
(19.5 - 23.9 lb. ft.)

WARNING: Install new tongued washers after removing standard nuts. Do not reuse tongued washers. Both standard and UBS nuts must be tightened to the specified torque. It is especially important to torque UBS nuts correctly, as flange pressure, not lock tabs, secures the nuts.

AMERICAN HONDA MOTOR CO., INC.
MOTORCYCLE SERVICE DEPARTMENT

This revision supersedes Service Bulletin 350F #1, dated 5/1/74, which should be removed and destroyed.

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ROUTING:

COPY 1
COPY 2

GENERAL MANAGER
 SERVICE MANAGER

SALES DEPT.
 MECHANICS

OFFICE FILE
 SHOP MANUAL