



350F #2  
6/24/74

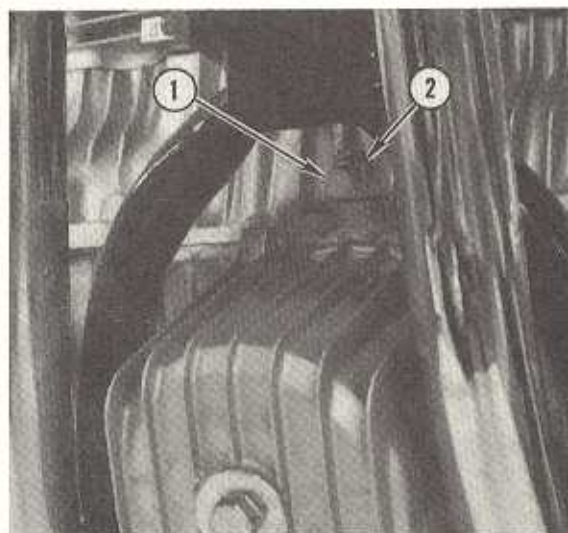
# SERVICE BULLETIN

AMERICAN HONDA MOTOR CO., INC. MOTORCYCLE SERVICE DEPARTMENT

## CAM CHAIN TENSION ADJUSTMENT TIGHTENING TORQUE

When performing cam chain tension adjustment, retighten the tension plunger set bolt ① to 80 - 100 kg-cm (69.4 - 86.8 lb. in.). Tighten the lock nut ② securely, but do not apply excessive force.

**CAUTION:** Excessive tightening torque may deform the crankcase threads, resulting in thread damage, bolt seizure, and breakage when the bolt is subsequently loosened for readjustment.



- ① Tension plunger set bolt
- ② Lock nut

**BOLT TIGHTENING TORQUE:**  
80 - 100 kg-cm  
(69.4 - 84.8 lb. in.)

AMERICAN HONDA MOTOR CO., INC.  
MOTORCYCLE SERVICE DEPARTMENT

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**ROUTING:**

COPY 1  
COPY 2

GENERAL MANAGER  
 SERVICE MANAGER

SALES DEPT.  
 MECHANICS

OFFICE FILE  
 SHOP MANUAL