



# SERVICE BULLETIN

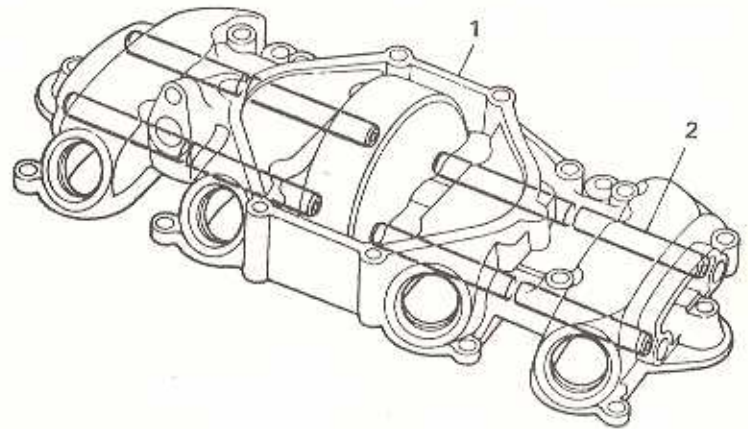
AMERICAN HONDA MOTOR CO., INC. MOTORCYCLE SERVICE DEPARTMENT

## IMPROVED CYLINDER HEAD COVER PARTS REDUCE WEAR AND NOISE

Rocker arm shaft rotation tends to wear the shaft bores of the cylinder head cover. Extreme wear will result in rocker arm shaft looseness and noise.

### OLD PARTS

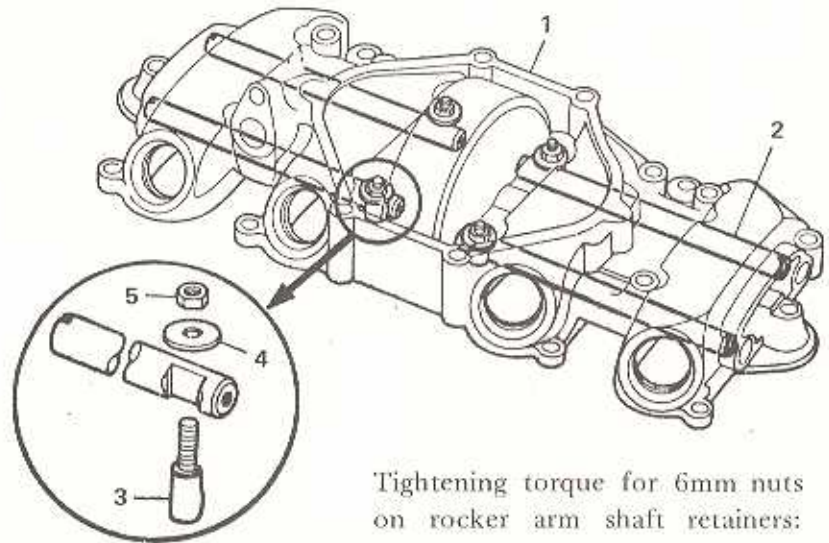
- 1 Cylinder Head Cover
- 2 Rocker Arm Shaft



New, improved parts design prevents rocker arm shaft rotation and extends the service life of the cylinder head cover.

### NEW IMPROVED PARTS

- 1 Cylinder Head Cover
- 2 Rocker Arm Shaft
- 3 Shaft Retainer
- 4 6 x 17mm Washer
- 5 6mm Hex Nut



Tightening torque for 6mm nuts  
on rocker arm shaft retainers:

70 - 110 kg-cm  
(5 - 8 lbs. ft.)  
(61 - 95 lbs. in.)

### ROUTING:

COPY 1

COPY 2

GENERAL MANAGER

SERVICE MANAGER

SALES DEPT.

MECHANICS

OFFICE FILE

SHOP MANUAL

The new improved cylinder head cover parts are factory installed in the following engines:

MODEL	ENGINE SERIAL NUMBER
CB-550K	#1083641 and subsequent
CB-550F	#1133172 and subsequent

The improved parts can be installed in earlier 500/550 engines as a complete set. Conversion is recommended in instances where replacement of the old cylinder head cover is required.

**PARTS INFORMATION:**

H/C	PART NUMBER	DESCRIPTION	QTY.
45865	12300-390-305	Cylinder Head Cover Set	1
The Cylinder Head Cover Set (H/C 45865) includes all conversion parts for one engine. Individual parts included in the set are as follows:			
45866	12310-323-010	Cylinder Head Cover	1
45867	14451-323-020	Rocker Arm Shaft	4
45868	14456-390-000	Shaft Retainer	4
18132	90474-704-000	6 x 17mm Washer	4
25202	94001-06000-0S	6mm Hex Nut	4

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