



500 #3
Rev. 8/27/71

SERVICE BULLETIN

AMERICAN HONDA MOTOR CO., INC. MOTORCYCLE SERVICE DEPARTMENT

CYLINDER STUD REPLACEMENT

During engine assembly at the factory, cylinder studs "A" and "B" (Part Numbers 90033-323-000 and 90034-323-000) are secured in the crankcase with a locking compound. Therefore, removal of the studs should be avoided if possible. If a stud is damaged and replacement is necessary, follow the procedure described below to ensure stud security.

1. Carefully remove the damaged stud using special stud wrench. (H/C 06260, Part Number 07779-99902).
2. Thoroughly clean all oil and residue from the stud hole in the crankcase to ensure a good bond of the locking compound.

NOTE: Use extreme care to prevent dirt entering crankcase through the stud hole.

3. Coat stud threads with Locktite.
4. Screw stud into crankcase and tighten to a torque of 14.5-16.6 ft. lbs. 2.0-2.3 Kg-m).
5. Wipe off excess Locktite.

9-762

AMERICAN HONDA MOTOR CO., INC.
Motorcycle Service Department

This revision supersedes Service Bulletin 500 #3, dated 7/26/71, which should be removed and destroyed.

ROUTING:

COPY 1
COPY 2

GENERAL MANAGER
 SERVICE MANAGER

SALES DEPT
 MECHANICS

OFFICE FILE
 SHOP FILE